



**NEW  
PRODUCT**

**SELECTARC  
FONTE MARINE**

# CAST IRON ELECTRODE RANGE

« Reconditioning of  
marine engine components »

## Selectarc Fonte MARINE

**Selectarc**

WELDING



# ■ Selectarc Fonte MARINE



## NiFe type cast iron electrode designed for critical applications.

Preferred solution of companies specialized in reconditioning worn and broken components of marine engines. Used for applications in workshop and also for emergency repairs on site inside the vessel.

### ■ Weldable steel range:

All cast iron types and dissimilar joints between cast iron and steels.

#### MAIN APPLICATIONS

- Rebuilding of grooves on pistons
- Repair of cracks and/or rebuilding of worn areas on various components such as piston skirts, cylinder heads, flanges, transmission wheels, covers and frames, etc
- Dissimilar joining of new seat ring with housing on valve cage
- Rebuilding of valve seat pockets on cylinder head/cover
- Repair of casting defects

Ref.	Ø (mm)	Length (mm)	Electrodes per box	Kg per box	Box per parcel
07203 S12	2.5	350	250	5	4
07233 S12	3.2	350	147	5	4
07243 S12	4.0	350	104	5	4

**Product also available in PE box: 1kg  
Please consult us.**

## PRODUCT ADVANTAGES :

- Very good penetration
- Excellent welder appeal
- Sound deposit, free of porosity
- Good machinability
- No risk of overheating the electrode
- Safe joints due to high mechanical properties and high resistance to cracking.
- Flexibility of use in position

**New packaging with ergonomic easy opening !**



**More information in our technical data sheet on:  
<http://www.fsh-welding.com/>**



**Find our full range of products on our literature on: [www.fsh-welding.com](http://www.fsh-welding.com)  
In our range of Maintenance and Repair, also look at our:  
Selectarc 29/9 and Selectarc 307R!**



**SELECTARC INDUSTRIES**  
Place des Forges  
90600 Grandvillars – France  
Tel : +33 3 84 57 37 77  
Email : sales@fsh-welding.com  
[www.fsh-welding.com](http://www.fsh-welding.com)

